

## JOB DESCRIPTION

<b>Title:</b>	Press Brake Operator- Journeymen Level		
<b>Classification:</b>	Full Time	<b># of hrs.:</b>	40/wk
<b>Department:</b>	Production		
<b>Supervisor:</b>	Production Supervisor		

**Summary of Duties and Responsibilities:** The duties of The Press Brake Operator Journeymen level include but are not limited to:

### Essential Duties of the Job:

#### Essential Duties.

- Operate Amada Press Brake
- Ability to prepare and run complex bend setups and forming operations. This includes custom punch/die modification used in combination with other tooling (either standard or custom). Complex programming using all features of the press brake. E.g. bending at angles, step bends, proper back gauge transfer between steps, delays, etc.
- Must have a full understanding of print reading and geometric tolerances and how they relate to the finished part.
- Thorough understanding of flat pattern layout
- Ability to work well with others in a leadership environment
- Ability to properly classify capability levels of personnel within the department allowing proper division of work flow.
- Ability to train less experienced operators
- Work in an efficient and timely manner
- Keep work area, including machine surfaces clean at all times.
- Work with Material Handler to make sure material for each job is on schedule and in the proper location.
- Identify areas for process improvement, cost and waste reduction.

### Other Functions:

- Other duties as assigned by management.

### Required Experience:

- Punctual
- Able to work with minimum supervision
- Computer literate
- Excellent organizational skills

- Able to multi-task in a fast paced environment
- Sense of urgency
- Positive Attitude
- Mathematical aptitude
- Mechanical aptitude

**Educational Requirements:**

- Minimum 5 years experience as Punch Press Operator.

